CENT

CARBURETER INDEX AND PRICE LIST

Year	Carter Carbu- reter No.	Chev- rolet Carbu- reter No.	Car Model	Casting No. on Face of Flange	List Price	Ex- change Allow- ance
1935	★284S	837341	Master & DeLuxe	20	Sup.	by 569S
1935	3215	837918	Fleet Economy	67		by 335S
1936 (Early)	3195	837894	Master & DeLuxe	65		by 569S
1936 (Late)	3345	838013	Master & DeLuxe	65		by 569S
1936	3355	838047	Fleet Economy	79	12.00	
1937	3465	838526	Master & DeLuxe	92	Sup.	by 420S
1937-38	3585	595959	Fleet Economy	05		by 4925
1938	3915	838682	Master & DeLuxe	337		by 420S

CHEVROLET 1935-36-37-38



Figure shows 1938 Carbureter, No. 3915

★ See Form 4551 for 2845 as used in 1934.

MOTOR TUNE-UP-BE ACCURATE! ALWAYS USE FEELER GAUGES!

CAUTION: Change worn or leaky flange gaskets. Tighten manifold bolts and test compression before adjusting carbureter.

YEAR AND CAR				70			
MODEL	SPARK PLUG GAP	BREAKER POINTS	IGNITION TIMING Breaker Points to Open	SET VALVES With Motor at Operating Temperature		FLOAT LEVEL (Remove Cork Gasket)	SET IDLE ADJUST- MENT
			opu.	Intake	Exhaust	,	SCREW
1935—Master	.032"035"	.018*	When ball in flywheel is in line with pointer (octane selector at zero)	.006~	.013"	3/8"	1/2 to 11/2
1935-Economy	.040**	.0187	5° B. T. D. C.	.010"	.016"	3/8"	1/2 to 11/5
1936Master	.032~035″	.018"	5° B. T. D. C.	.006″	.013"	3/8"	1 to 2
1936—Economy 1937—Master 1937-38—Economy	.040″ .037″042″ .037″042″	.018" .018" .018"	5° B. T. D. C. 5° B. T. D. C. 5° B. T. D. C.	.010" .006" .010"	.016" .013" .016"	3/8" 3/8" 3/8"	1 to 2 1 to 2 1 to 2
1938 Master	.040″	.018″	5° B. T. D. C.	.006"/.008"	.013"/.015"	3/8"	I to 2

CARBURETER ADJUSTMENTS

if carbureter loads up after considerable service, float level should be checked. Wear on lip of float lever will raise float level. Float level may be reset by bending lip of float lever down to raise float level or bending lever up to lower float level. Only a very slight bend is needed.

If motor stalls while idling, reset idle adjustment screw and throttle lever adjusting screw. If these adjustments do not correct the trouble, remove low speed jet tube and clean nthoroughly with compressed air. Examine and see that tube seats gasoline-tight in body casting, top and bottom. If not, replace with a new tube of identical specifications. NEVEC CHANGE A LOW SPEED JET TUBE FROM ONE CARBURETER TO ANOTHER.

Increased resistance on foot throttle indicates a clogged

BURETER TO ANOTHER.

Increased resistance on foot throttle indicates a clogged pump jet. Pump jet should be removed and cleaned with compressed air, which, in many cases, will remove the dirt or lint. However, it is usually advisable to replace the pump jet, as its cost is nominal. All jets and ball checks must be seated gasoline-tight.

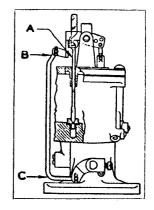
Poor acceleration may be due to damaged or worn plunger leather in accelerating pump, corrosion in pump cylinder, loose or cracked cylinder, cracked plunger cup or bent pump arm (parts which may be replaced at small cost). If plunger is removed from cylinder, always use loading tool in reasserbling to avoid damage to plunger leather.

Pump stroke adjustable for high or low temperatures. Set

Pump stroke adjustable for high or low temperatures. Set to longest stroke for cold weather, shorter stroke for hot weather driving.

Metering rod adjustment:
Back out throttle lever adjusting screw, insert gauge
(Part No. T109-25) in place
of metering rod, seating tapered end in metering rod jet.
Hold gauge vertical to insure seating. Metering rod
pin in pump arm should rest
at bottom of notch in gauge
(A) with throttle fully closed
and upper end of connector
rod (B) centering freely in
hole in pump arm. If it does
not, adjustment can be made
by bending connector rod at
(C), using tool No. T109-75.

Remove gauge, replace metering rod and disk and metering rod spring. Be sure metering rod is in jet. If metering rod shows wear, replace both metering rod and metering rod jet. Graphite grease should be put in hole in pump arm bracket before dust cover is replaced.



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